



# Maxxam™ FR PP FR 7B01

## Polypropylene

### Key Characteristics

#### Product Description

Maxxam™ FR flame-retardant polyolefin compounds and masterbatches meet stringent flammability performance requirements defined by industry agencies, including Underwriters Laboratories UL 94 V-2, V-0, and 5VA performance ratings. In addition, many compounds in the Maxxam FR portfolio offer elevated Relative Thermal Index (RTI) ratings.

#### General

Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East	• Europe	• North America
	• Asia Pacific	• Latin America	
Features	• Flame Retardant	• Medium Flow	
Forms	• Pellets		

### Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	0.940	0.940	ASTM D792
Specific Volume	29.8 in <sup>3</sup> /lb	1.08 cm <sup>3</sup> /g	ASTM D792
Melt Mass-Flow Rate (MFR) <sup>2</sup> (230°C/2.16 kg)	9.0 g/10 min	9.0 g/10 min	ASTM D1238
Molding Shrinkage - Flow (Injection Molded)	0.010 to 0.020 in/in	1.0 to 2.0 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength <sup>3</sup> (Yield)	4500 psi	31.0 MPa	ASTM D638
Tensile Elongation <sup>3</sup> (Break)	120 %	120 %	ASTM D638
Flexural Modulus	200000 psi	1380 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm), Injection Molded	0.80 ft-lb/in	43 J/m	ASTM D256A
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load 66 psi (0.45 MPa), Unannealed, 0.125 in (3.18 mm)	208 °F	98.0 °C	ASTM D648
RTI Elec			UL 746
0.030 in (0.75 mm)	221 °F	105 °C	
0.06 in (1.5 mm)	230 °F	110 °C	
0.12 in (3.0 mm)	230 °F	110 °C	
RTI Imp			UL 746
0.030 in (0.75 mm)	221 °F	105 °C	
0.06 in (1.5 mm)	230 °F	110 °C	
0.12 in (3.0 mm)	230 °F	110 °C	
RTI Str			UL 746
0.030 in (0.75 mm)	221 °F	105 °C	
0.06 in (1.5 mm)	230 °F	110 °C	
0.12 in (3.0 mm)	230 °F	110 °C	
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Volume Resistivity	1.0E+16 ohms·cm	1.0E+16 ohms·cm	ASTM D257
Dielectric Strength	1300 V/mil	52 kV/mm	ASTM D149

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Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Comparative Tracking Index (CTI)	PLC 0	PLC 0	UL 746
High Amp Arc Ignition (HAI)			UL 746
0.030 in (0.75 mm)	PLC 0	PLC 0	
0.06 in (1.5 mm)	PLC 0	PLC 0	
0.12 in (3.0 mm)	PLC 0	PLC 0	
High Voltage Arc Tracking Rate (HVTR)	PLC 0	PLC 0	UL 746
Hot-wire Ignition (HWI)			UL 746
0.030 in (0.75 mm)	PLC 3	PLC 3	
0.06 in (1.5 mm)	PLC 2	PLC 2	
0.12 in (3.0 mm)	PLC 2	PLC 2	
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating			UL 94
0.030 in (0.75 mm), ALL	V-2	V-2	
0.06 in (1.5 mm)	V-2	V-2	
0.12 in (3.0 mm)	V-2	V-2	

**Additional Information**

Unless otherwise specified, all data listed is for natural and black colored materials. Pigments can affect properties.

**Processing Information**

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	100 °F	37.8 °C
Drying Time	2.0 hr	2.0 hr
Rear Temperature	360 to 390 °F	182 to 199 °C
Middle Temperature	370 to 400 °F	188 to 204 °C
Front Temperature	390 to 410 °F	199 to 210 °C
Nozzle Temperature	400 to 425 °F	204 to 218 °C
Mold Temperature	60.0 to 120 °F	15.6 to 48.9 °C

**Notes**

<sup>1</sup> Typical values are not to be construed as specifications.

<sup>2</sup> Procedure A

<sup>3</sup> Type I, 2.0 in/min (51 mm/min)

**CONTACT INFORMATION****Americas**

United States - Avon Lake  
+1 440 930 1000

United States - McHenry  
+1 815 385 8500

**Asia**

China - Guangzhou  
+86 20 8732 7260

China - Shenzhen  
+86 755 2969 2888

China - Suzhou  
+86 512 6823 24 38

China - Suzhou  
+86 512 6265 2600

Hong Kong -  
+852 2690 5332

Taiwan - Yonghe City,  
+886 9396 99740, +886 2929 1849

**Europe**

Germany - Gaggenau  
+49 7225 6802 0

Spain - Barbastro (Huesca)  
+34 974 310 314



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[www.polyone.com](http://www.polyone.com)

**PolyOne Americas**

33587 Walker Road  
Avon Lake, Ohio 44012  
United States  
+1 440 930 1000  
+1 866 POLYONE

**PolyOne Asia**

No. 88 Guoshoujing Road  
Z.J Hi-tech Park, Pudong  
Shanghai, 201203, China  
+86 21 5080 1188

**PolyOne Europe**

6 Giällewee  
+352 269 050 35

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